F 540-028-223EN (2022-04-11) (F540\_028\_223EN)

## **CERTIFICATE**



**TÜV SÜD Czech – CERTIFICATION BODY** which carries out the assessment and certification of products

Product certification body No. 3084, accredited by the Czech Accreditation Institute according to ČSN EN ISO/IEC 17065:2013

hereby certifies that the organization



J.M.KAPA, s.r.o. Rybářská 56 CZ - 280 02 Kolín II Company Registration No.: 60935081

for the following fields / processes of activities:

## Production of weldments

has implemented and uses a welding process which conforms to

**ČSN EN ISO 3834-2:2022** 

Number of the Audit Report: 15.236.279.3834

Validity of certificate: 08.11.2026

Certificate number: 14.081.776, Revision No. 1

Certification scheme: ČSN EN ISO 3834-2:2022

Details and validity conditions are stated in the annex to this certificate which forms its integral part and contains 1 page.

Prague, on 29.06.2023







## SCOPE OF ACTIVITY

- Kind of products: sheet metal weldments, chassis of cleaning machines, welded parts of machines and switchboards
- 2. Standards used by certified organization:
- 2.1 Product standards: EN 15085-4
- 2.2 Process standards (EN ISO 3834-5): ISO 9606-1, ISO 9606-2, ISO 9712, ISO 13916, ISO 14555, ISO 14731, ISO 14732, ISO 15607, ISO 15609-1, ISO 15613, ISO 15614-1, ISO 15614-2, ISO 17635, ISO 17637, ISO 17662, CR ISO 17663
- 2.3 Standards other than EN/ISO: --
- 3. Groups of basic materials (according to CEN ISO/TR 15608): 1.2, 22.1, 22.3
- 4. Welding processes and similar processes:

Welding processes (according to ISO 4063)	Groups of basic materials (according to CEN ISO/TR 15608)	
131	22.1, 22.3	
135	1.2	
141	22.3	
21	22.1, 22.3	

5. Authorized employees of the welding supervision:

Name	Qualification	Work function	Degree (according to ISO 14731)
Ing. Jan Křen	IWE	Welding coordinator	6.2.2
Jan Střemcha	IWT	Deputy welding coordinator	6.2.3

This certificate is a revision No. 1 of the certificate No. 14.081.776, issued 08.11.2021.

